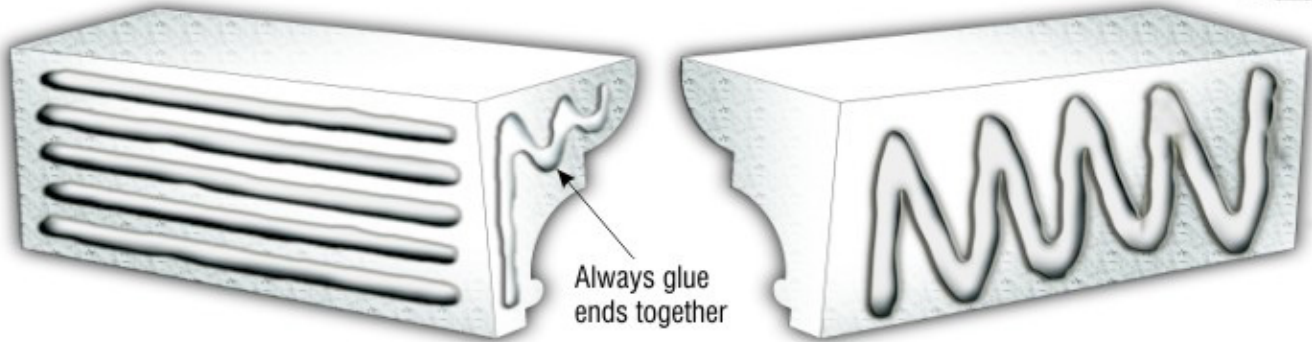


# ENERFoam

## Installation Instructions:

### Architectural Foam Supply Using EnerFoam® Brand adhesive

- 1.- Apply a generous bead (1" to 1 ¼" bead size) of EnerFoam® to the AFS foam product you are installing. Coverage of foam should be approximately 50-75% of the surface area of the AFS foam product using a zigzag pattern or several parallel beads to insure proper coverage of the AFS product.



- 2.- Install the AFS product in its final position and push gently along entire length to assure maximum spread of the EnerFoam® adhesive to your bonding surface.
- 3.- Immediately remove the AFS product from the bonding surface (this is called "flashing") and place the AFS product aside with the adhesive side pointing up allowing the EnerFoam® to tack up slightly (typically 1-5 minutes depending on temperature and humidity).
- 4.- The AFS product is ready to be re-installed when the EnerFoam® has tacked up but has not skinned over. EnerFoam® will have the consistency of thick glue and stick to your fingers if touch and pull your hand away.
- 5.- Reposition AFS product into its final position and gently push along the entire length to assure good adhesion of the EnerFoam® adhesive. Full-bond strength will be achieved in approximately 1-hour. AFS product can be trimmed, rasped and finished after 1 hour cure time.

\* Please note: EnerFoam® may be used at temperatures down to 25°F, but EnerFoam® cans must be kept above 40°F to adhere properly.

Best results are obtained when working temperature is between 40° - 120°F.  
See can label for more details.



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